



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-043
Job Sheet 178131



Part No: D4151-043

Job Qty: 5 ea

Part Name: Basket Fwd Hardpoint Assembly, Upper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab-3		6/23/2018
100	Small Fab	5 pcs	6/8/18	6/8/18	0.00	0.52	Small Fab-6		Smf DAS 38
110	QC	5 pcs	6/8/18	6/8/18	0.00	0.00	QC5		38
120	Packaging	5 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	5 Ea	6/8/18	6/8/18	0.00	0.00	QC21		JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	10 Ea (2 ea)	90-Start up Operation	S078166
D4151-3	Upper Hardpoint Plate	10 Ea (2 ea)	90-Start up Operation	S068292
D4151-7	Fwd Eyebolt Receiver (Upper)	5 Ea (1 ea)	90-Start up Operation	S081290
MS21043-4	Nut	10 Ea (2 ea)	90-Start up Operation	S062296
NAS1149C0432R	Washer	20 Ea (4 ea)	90-Start up Operation	S050052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	10	83	0
	D4151-3	10	53	0
	D4151-7	5	0	0
	MS21043-4	10	916	0
	NAS1149C0432R	20	2,245	0



Container No: S084763



Part: D4151-043
Job No: 178131
Serial No/Batch: S084763
Revision:
Inspector:
Exp Date:
Instructions:

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found.

Plex 5/28/18 7:31 AM Dart.lajeunesse.marie

Date: 06/27/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					